

# OUTLINE

USED ON:  
MATERIAL:

FINISH:

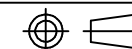
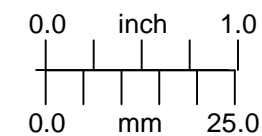
CHAMFER ALL THREADS  
30° TO ROOT DIAM.

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES AND  
INCLUDE CHEMICALLY APPLIED  
OR PLATED FINISHES

TOLERANCES:  
DEC. .XXX ± .005  
DEC. .XX ± .010  
FRACT. ± 1/64  
ANGLES ± 30'  
CONCENTRICITY .003 TIR  
BREAK ALL SHARP EDGES  
.005 MIN. .010 MAX  
MAX. SURF. ROUGHNESS 32

SCALE: 1:1  
DR.: JK  
CH.: PB  
APP.: PB  
DATE DR.: 7/16/2002  
DO NOT SCALE DRAWING

P/N Suffix definition  
-1 Conversion Coating  
-2 Painting  
-3 Marking  
-R Rework



PRECISE EYE w/3mm F.F. & RIGHT  
ANGLE COAX ILLUM. ASSY

SIZE	1-62247	REV
B	SHEET 1 OF 1	B