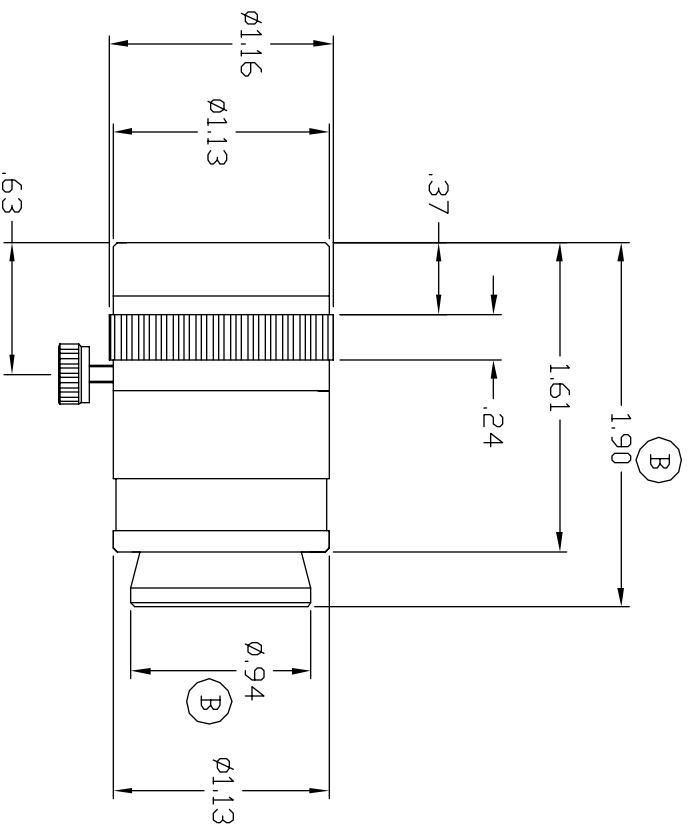


REV	CHANGE RECORD AND DATE	CH
A	RELEASE 6/18/99	
B	ECO #990957 12/4/99	JK



NEXT ASSY.

USED ON

MATERIAL

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE
CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES AS FOLLOWS

DEC. .XXX ±.005
DEC. .XX ±.010
FRACT. ±1/64

ANGLES ±30'
CONCENTRICITY .003 TIR

BREAK ALL SHARP EDGES
.005 MIN. .010 MAX.

MAX. SURF. ROUGHNESS $\sqrt{32}$

SCALE 1:1

DR. JK

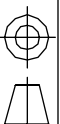
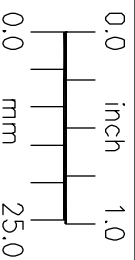
CH.

APP. PR

DATE DR. 6/16/99

DO NOT SCALE DRAWING

P/N Suffix Definition
-1 Conversion Coating
-2 Painting
-3 Marking
-R Rework



NANITAR
ROCHESTER, NEW YORK

PRECISE EYE ASS'Y
w/3mm F.F.

SIZE A 1-61449 0L REV B
SHT. 1 OF 1

CHAMFER ALL THREADS
30° TO ROOT DIAM.