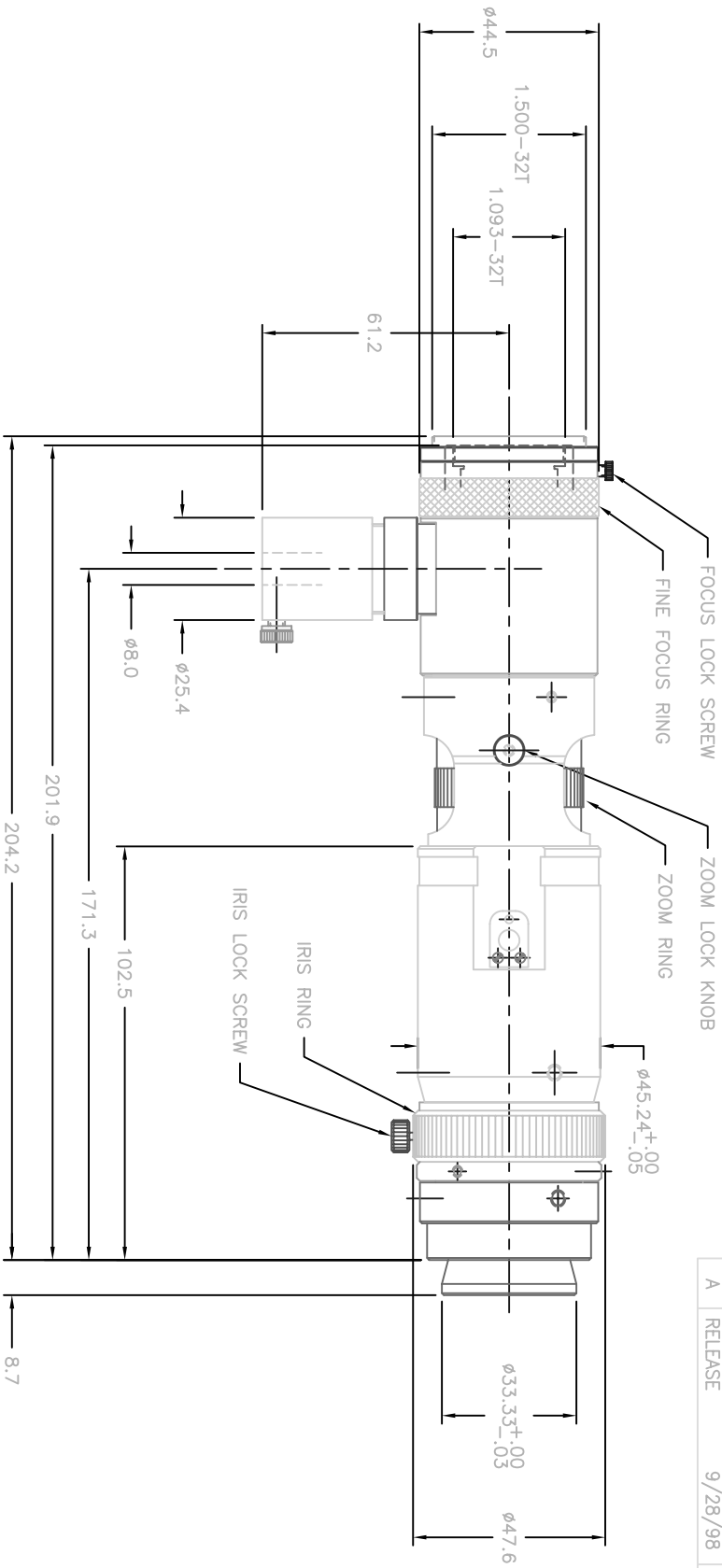


REV	CHANGE RECORD AND DATE	CH
A	RELEASE 9/28/98	SSC



NEXT ASSY.

USED ON

1-50487AD 0L

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN MM AND INCLUDE  
CHEMICALLY APPLIED OR PLATED FINISHES

P/N Suffix Definition  
-1 Conversion  
-2 Painting  
-3 Marking  
-R Rework

**NANITAR**  
ROCHESTER, NEW YORK

MATERIAL	FINISH
	CHAMFER ALL THREADS 30° TO ROOT DIAM.

TOLERANCES AS FOLLOWS	SCALE
DEC. .XX	±.10
DEC. .X	±.20
ANGLES	±30'
CONCENTRICITY	.08 TIR
BREAK ALL SHARP EDGES .15 MIN. .25 MAX.	
MAX. SURF. ROUGHNESS $\sqrt{32}$	

DR.	SSC
DEC.	9/28/98
CH.	PB
APP.	
DATE DR.	9/28/98
DO NOT SCALE DRAWING	

SCALE	1:1
0.0	inch
0.0	mm
25.0	

SIZE	12X ZOOM W/3mm F.F., COAX & IRIS OUTLINE	REV
B	1-50487AD 0L	A
SHT. 1 OF 1		