

# OUTLINE

USED ON:

MATERIAL:

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES AND  
INCLUDE CHEMICALLY APPLIED  
OR PLATED FINISHES

P/N SUFFIX DEFINITION

- 1 CONVERSION COATING
- 2 PAINTING
- 3 MARKING
- R REWORK

THE CONTENTS OF THIS  
DOCUMENT ARE PROPRIETARY  
TO NAVITAR, ITS USE IS  
AUTHORIZED ONLY FOR  
RESPONDING TO REQUEST FOR  
QUOTATION OR PERFORMANCE  
OF WORK FOR NAVITAR



TOLERANCES AS FOLLOWS

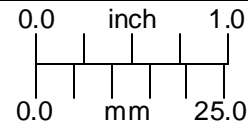
DEC. .XXX ± .005  
DEC. .XX ± .010  
FRACT. ± 1/64  
ANGLES ± 30'  
CONCENTRICITY .003 TIR

SCALE: 1:1

DR: DJM

CH: PB

APP: PB

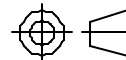


BREAK ALL SHARP EDGES  
.005 MIN. .010 MAX.

DATE DR: 11/14/2001

MAX. SURF. ROUGHNESS:  $\sqrt{32}$

DO NOT SCALE DRAWING



"A" & "B" DOUBLET ASSEMBLY

CHAMFER ALL THREADS 30°  
TO ROOT DIAMETER

SIZE	2-50145_OL	REV
A	SHEET 1 OF 1	B