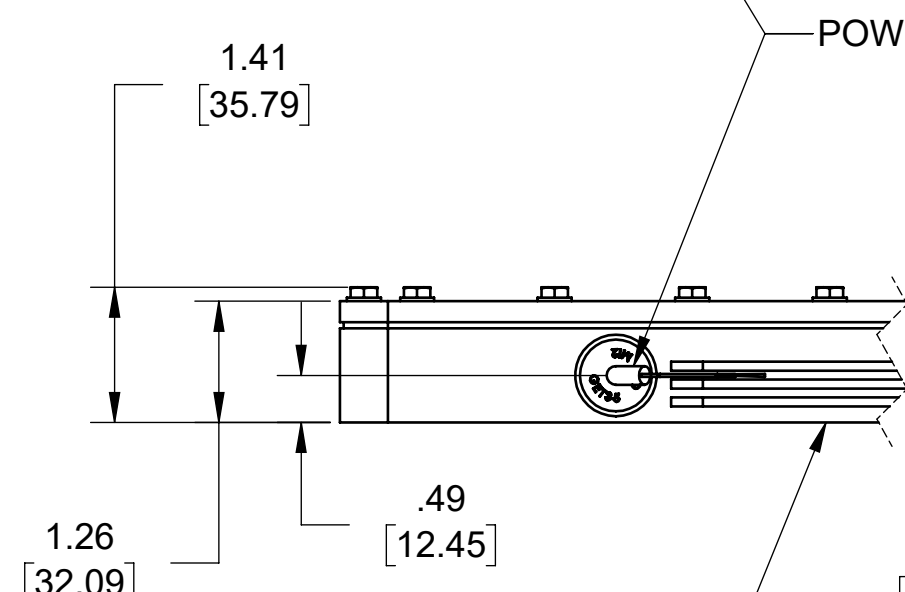
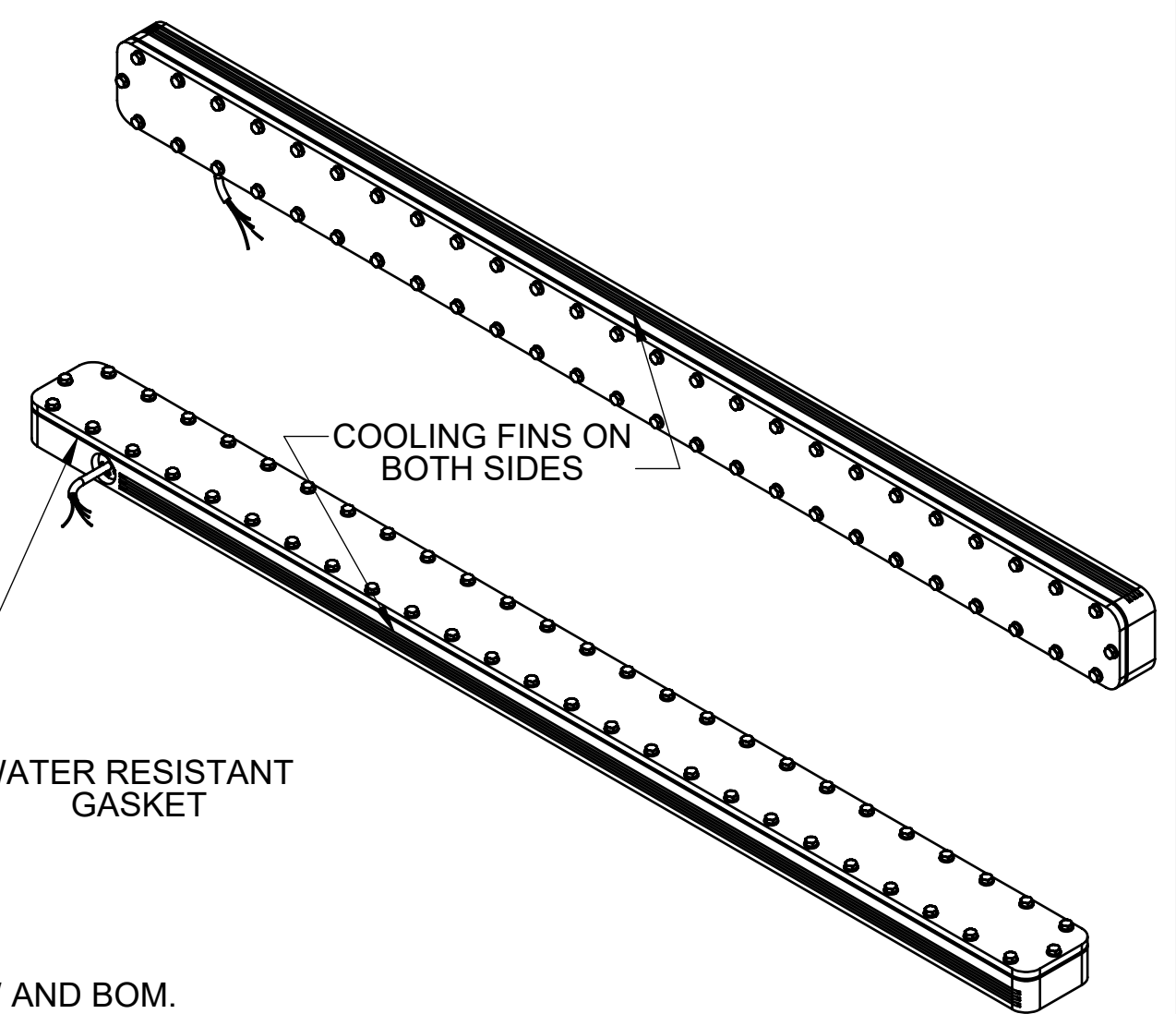
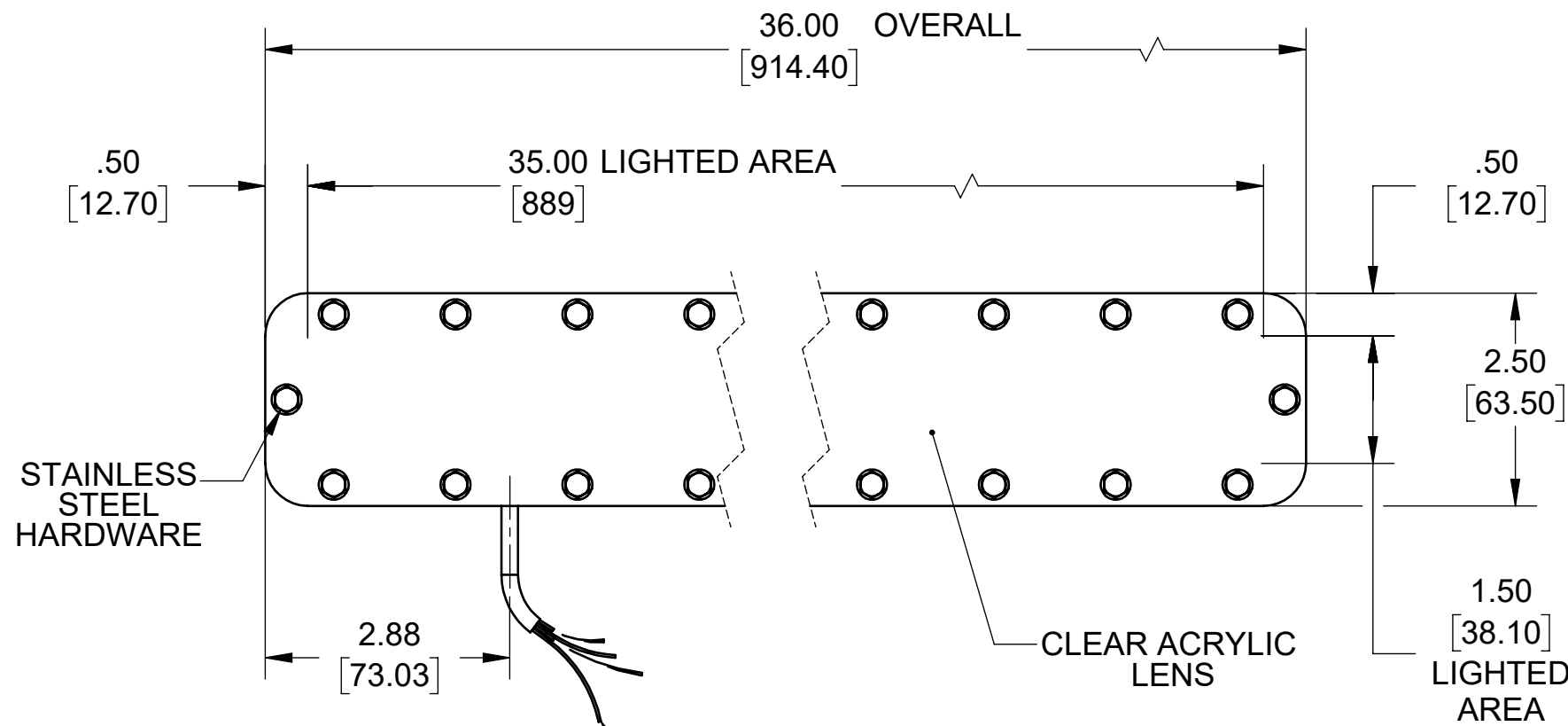


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	7/18/2014	
B	ADDED END SCREWS - CHANGED FASTENERS TO METRIC - CENTERED POWER CABLE - REPLACED GASKET WITH NEW MATERIAL - REDUCED GASKET OVERALL SIZE TO ELIMINATE BULGING - ADDED LOCKTITE #290 THREAD LOCKER AND PRIMER #7649 TO BOM - SEE SHEET 2.	12/31/2014	
C	CABLE SPEC UPDATE	11/8/2017	
D	REMOVED GASKET ADHESIVE NOTE	2/18/2018	



SEE SHEET 2 FOR EXPLODED VIEW AND BOM.

Metaphase Technologies, Inc. 211 Sinclair Road, Suite 100, Bristol, PA. 19007 215-639-8699 Fax 215-639-0977



Approval Signature _____

/ /
Date

QUANTITY:	Per order
MATERIAL:	Aluminum, plastic
FINISH:	Black Anodized
TREATMENT:	N/A

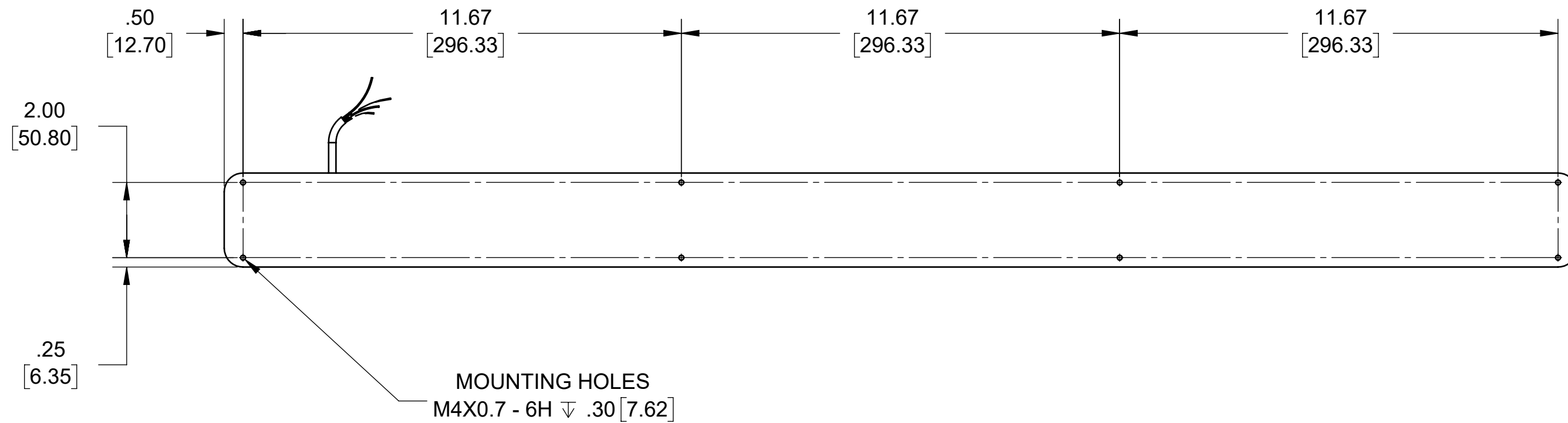
TOLERANCE/FINISH UNLESS OTHERWISE SPECIFIED				
INCHES [MM]				125√RMS [RA3.2um]
X	.X	.XX	.XXX	
[±.76]	[±.030 [±.25]	[±.010 [±.13]	±.005	ANGLES ±1°

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TITLE
Top Assy.; RoBo Light- 36"

USED ON
Per customer

SIZE B	DRAWING NUMBER MB-RBL-605-1	REV D
SCALE 1:4		SHEET 1 OF 2



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Bristol, PA. 19007 215-639-8699 Fax 215-639-0977



TOLERANCE/FINISH
UNLESS OTHERWISE SPECIFIED

X	INCHES[MM]			125√RMS [RA3.2um]
	.X	.XX	.XXX	
[±.76]	±.030 [±.25]	±.010 [±.13]	±.005	ANGLES±1°

FLAT PATTERNS USE 0.5 K FACTOR FOR DESIGN
REFERENCE ONLY. ACTUAL VALUE MAY VARY,
USE TEST PART AS REQ'D TO VERIFY ACCURACY

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TITLE
Top Assy.; RoBo Light- 36"

USED ON
Per customer

SIZE B	DRAWING NUMBER MB-RBL-605-1	REV D
SCALE 1:4	SHEET 2 OF 2	