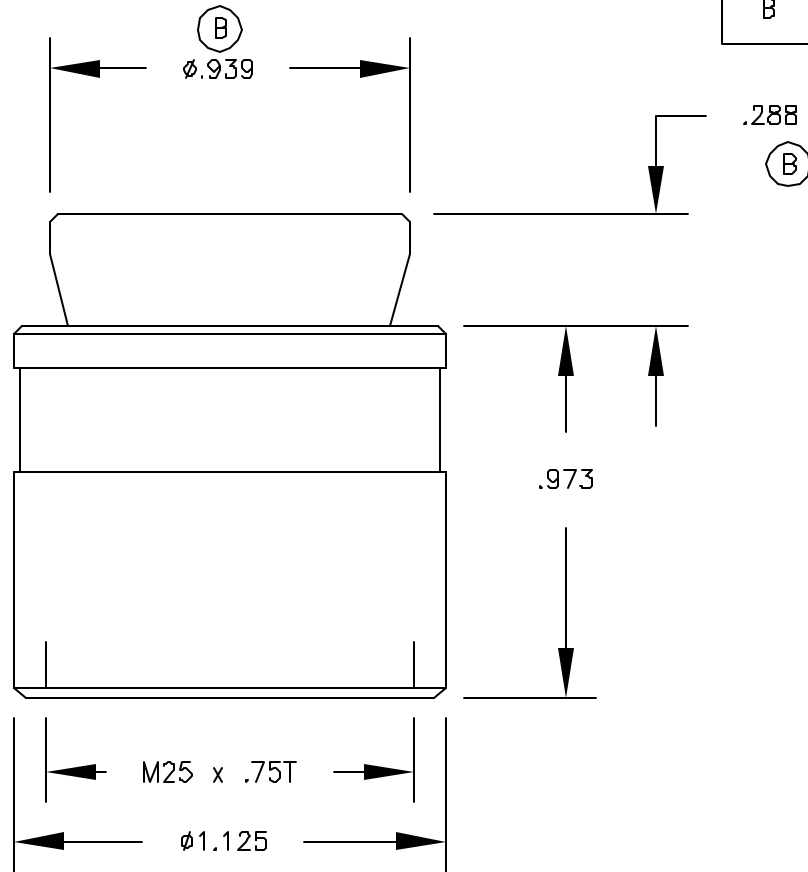


REV	CHANGE RECORD AND DATE	CH
A	RELEASE 6-18-99	
B	ECO #990957 12-4-99	JK



NEXT ASSY.

USED ON

MATERIAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		P/N Suffix Definition -1 Conversion Coating -2 Painting -3 Marking -R Rework		
	TOLERANCES AS FOLLOWS				
FINISH	DEC. .XXX	$\pm .005$	SCALE	2:1	
	DEC. .XX	$\pm .010$	DR.	JK	
CHAMFER ALL THREADS 30° TO ROOT DIAM.	FRACT.	$\pm 1/64$	CH.	-	
	ANGLES	$\pm 30'$	APP.	PB	
	CONCENTRICITY	$.003$ TIR	DATE DR.	6-17-99	SIZE A
	BREAK ALL SHARP EDGES .005 MIN. .010 MAX.		DO NOT SCALE DRAWING		
	MAX. SURF. ROUGHNESS	$\sqrt{32}$			REV B