



Considerations for Choosing Best Imaging Wavelength

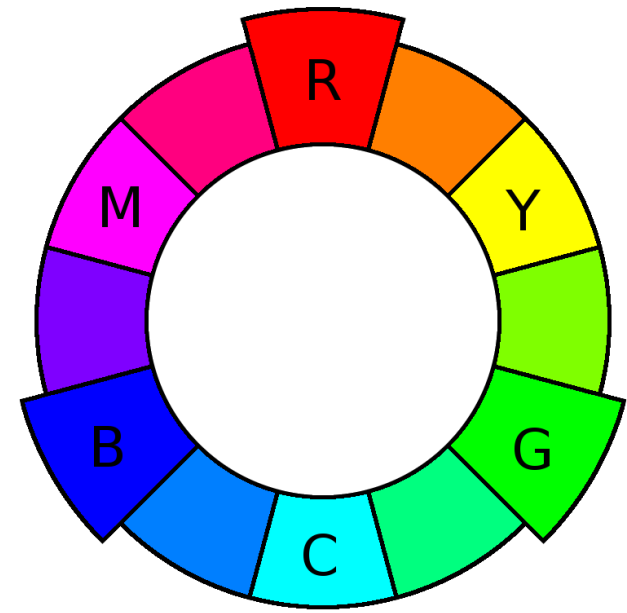
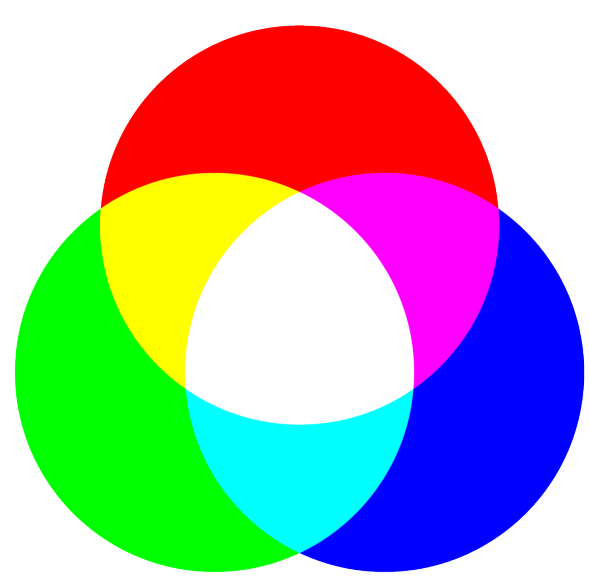
Mark Kolvites

Technical Sales Manager
Metaphase Technologies



LIGHT

Light is a small part of the electromagnetic spectrum and exists in tiny energy packets called photons



Considerations

- Garbage In Garbage Out
- Goal in imaging/illuminating a part under inspection is to make the image as binary as possible
- Camera Lensing & uniformity of the captured image.
- Safety. Some wavelengths require eye/skin protection.



Part Segmentation using different Color (wavelengths) LED Lights



White LED



470nm



535nm



660nm



White LED



470nm



535nm



660nm



COLOR VS. MONOCHROME

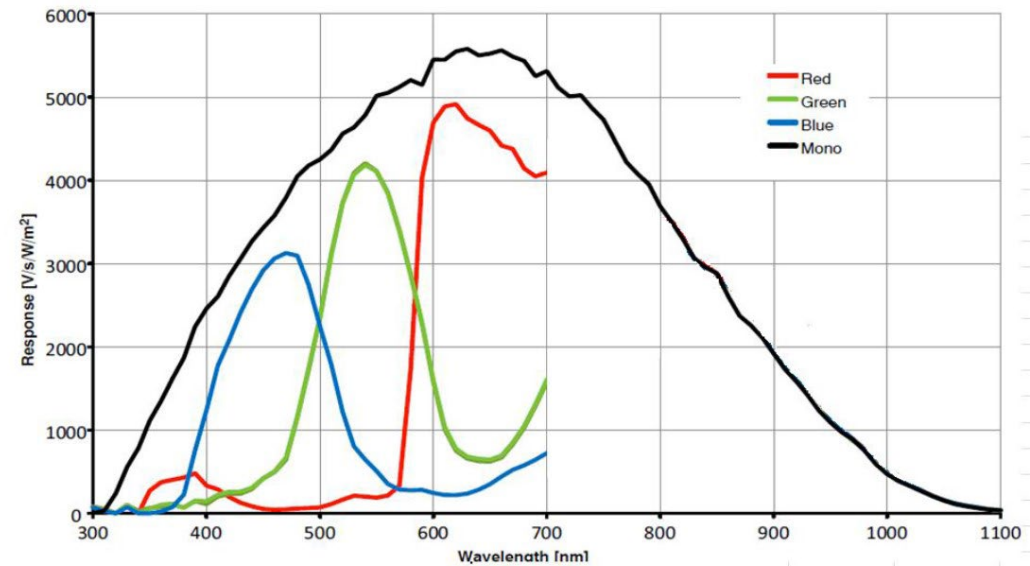
WAVELENGTH SELECTION:

- UV: 300-400NM
- COLOR: 400-700NM
- MONOCHROME: 350-1000NM
- SWIR: 1000-1700NM

Camera Spectral Sensitivity Characteristics

CA-HX048C/M

Spectral Response Curve



The color camera is equipped with an infrared cut filter which will filter out light with wavelengths of 700nm or greater.



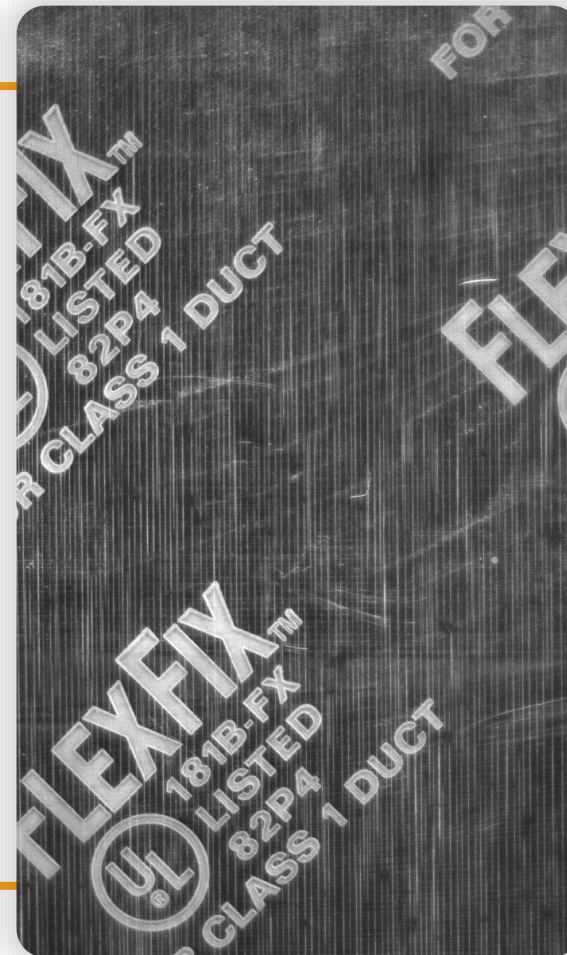
FlexFix Aluminum Tape



Original



535nm



630nm



Polarized



White front light: Color



UV 365nm: Front Light



Conclusion

- Maximize contrast
- “Lights, Camera, Action”
- Camera spectral sensitivity
- Safety





For further information please contact us

www.Metaphase-Tech.com

Sales@Metaphase-Tech.com

[+1-215-639-8699](tel:+12156398699)

Credits

- + Edmund Optics
- + Specim
- + Xenics
- + Teledyne Dalsa

Fluorescing UV Application

White Illumination

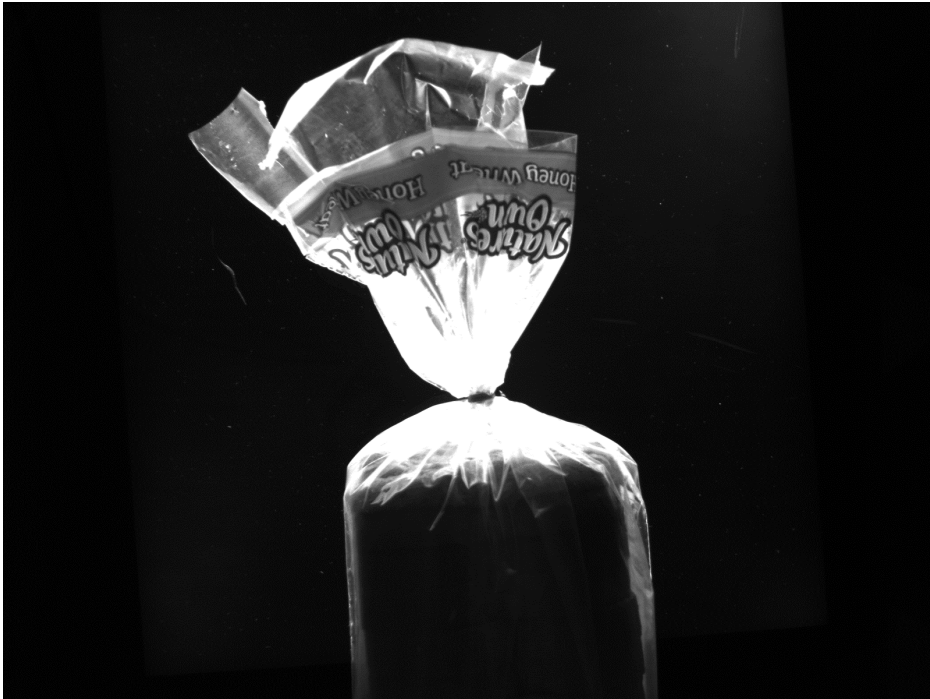


UV 365-395nm



Polarized Vs non polarized

Polarized

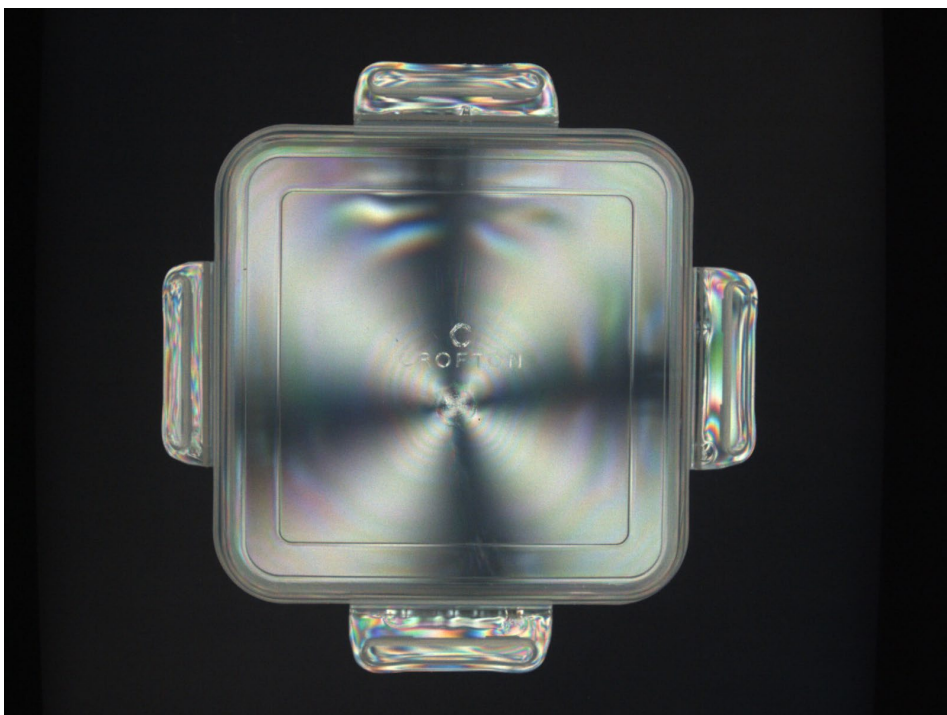


Non-Polarized



Polarized Vs non polarized

Polarized



Non-Polarized

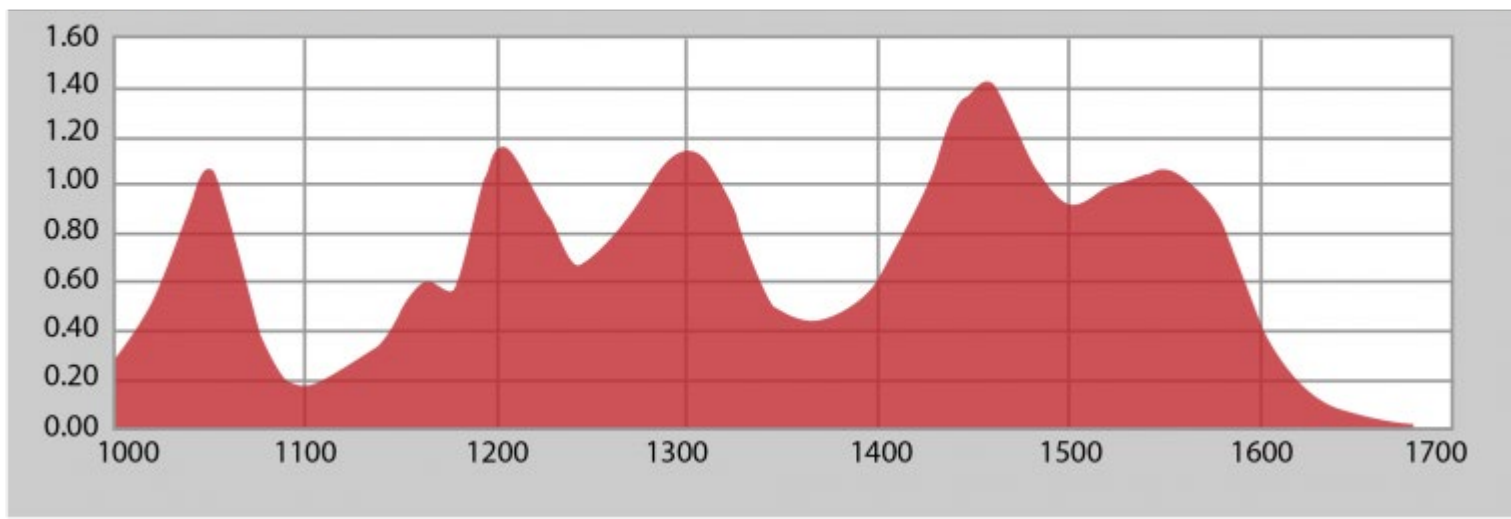


SWIR

METAPHASE
LIGHTING TECHNOLOGIES

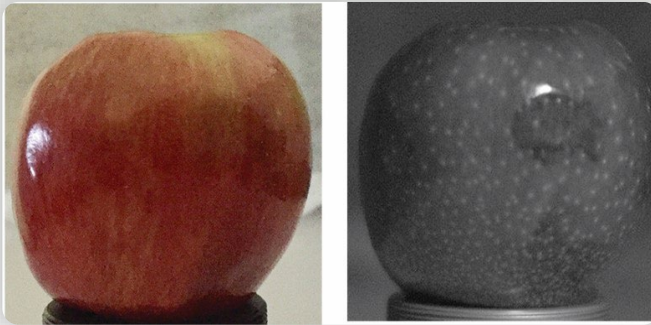
Broadband SWIR

HYPER SPECTRAL
LED ILLUMINATION SYSTEM



SWIR Imaging

Produce and Fill Level



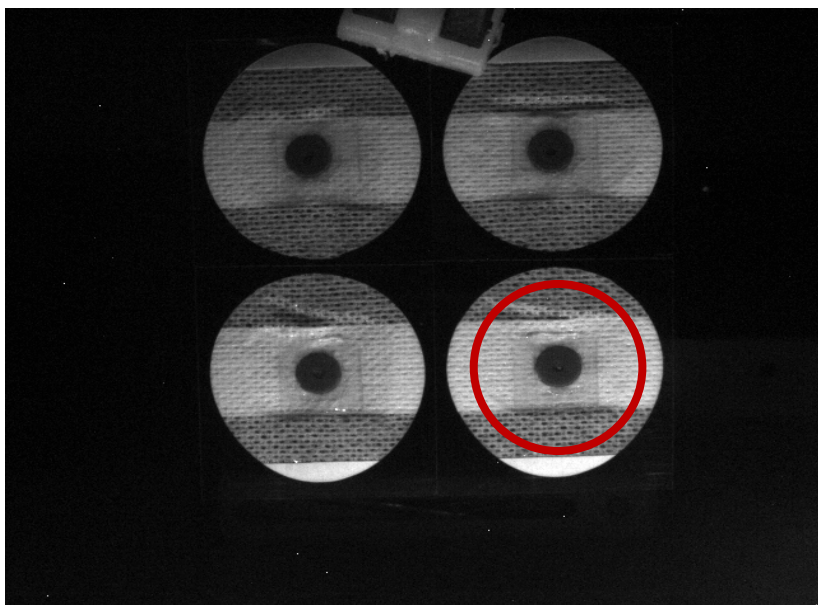
Produce

Currency

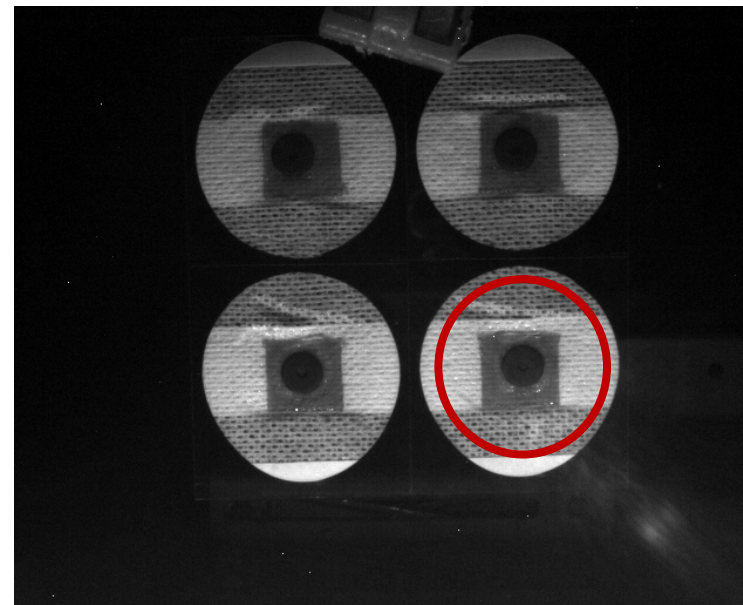


SWIR imaging

Glue Absorption



1050nm

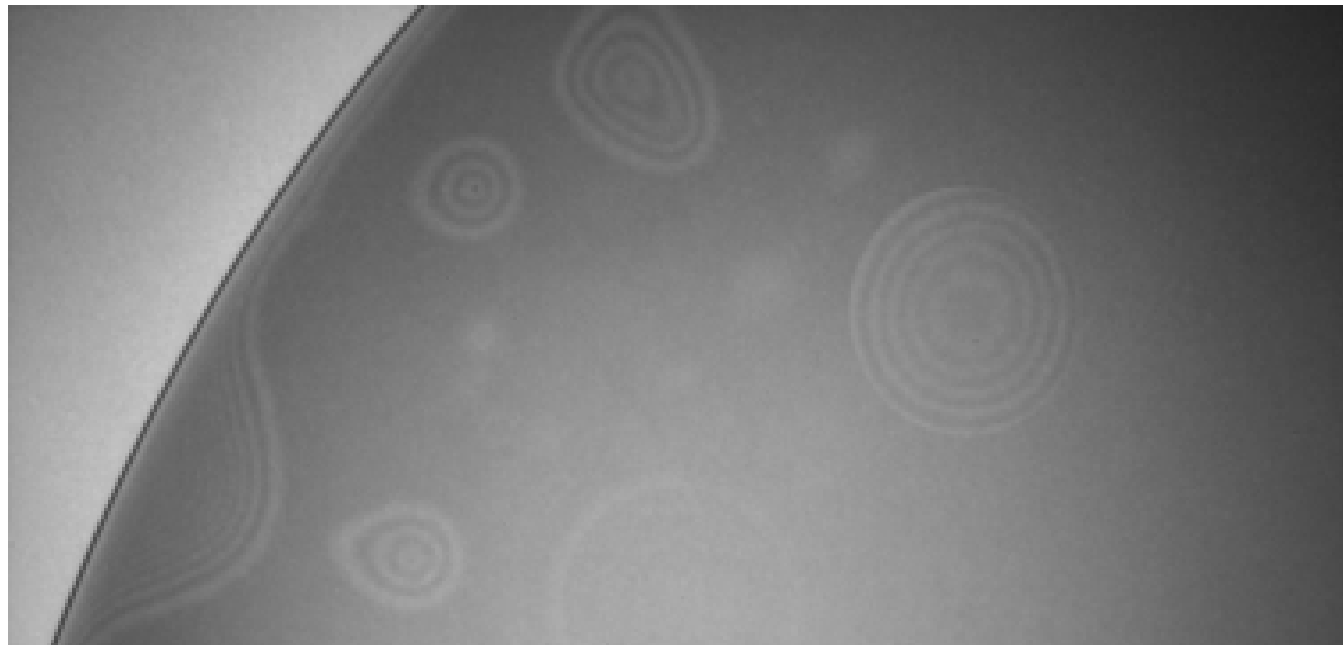


1450nm



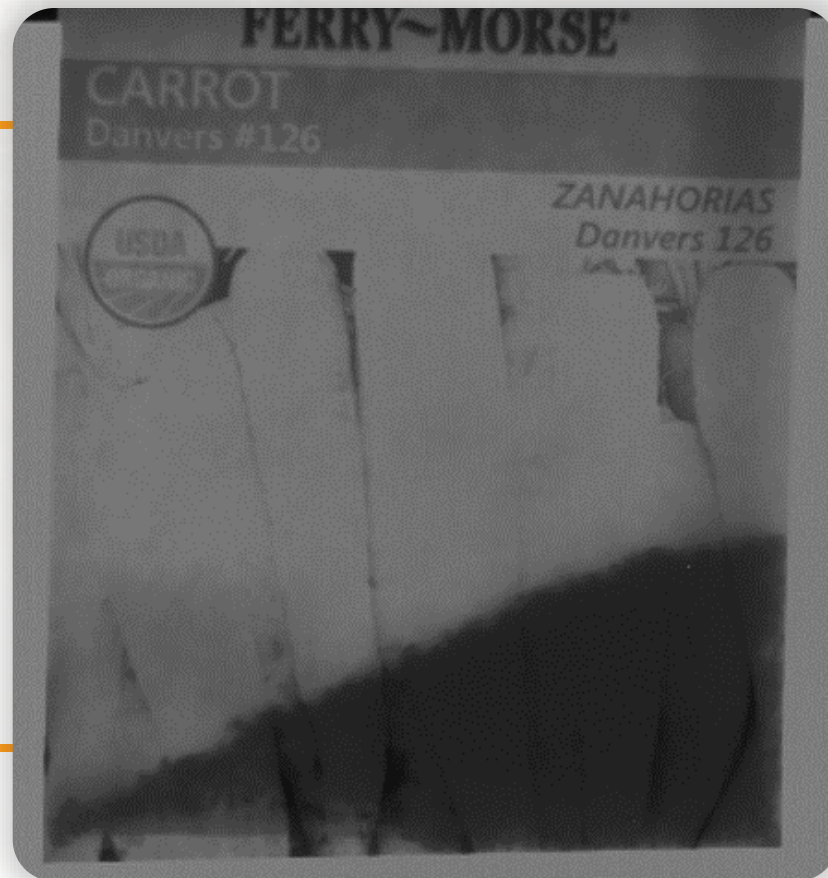
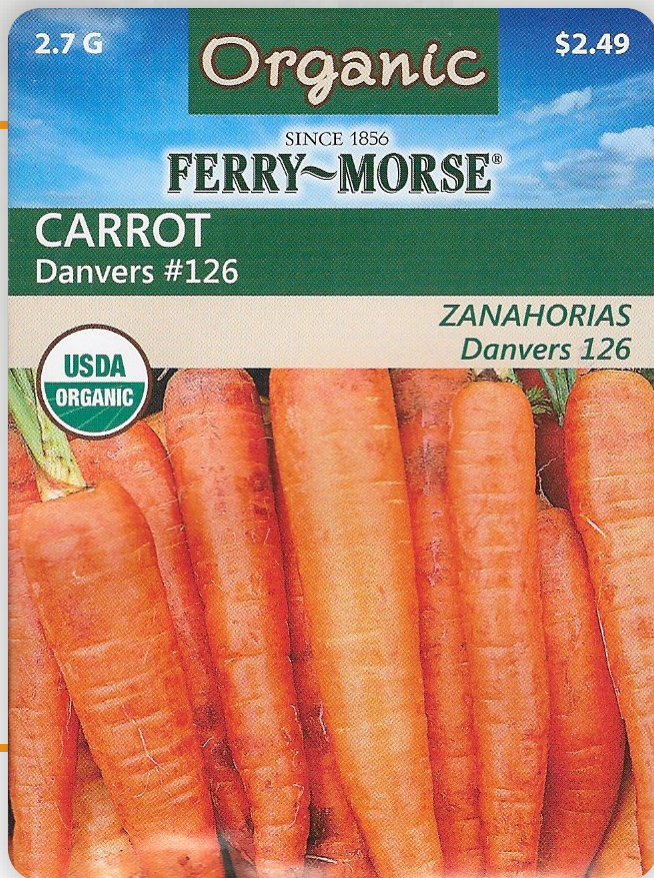
SWIR Imaging

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Wafer Inspection



SWIR imaging

Fill Level Seed Bag





HYPERSPECTRAL APPLICATIONS

- Plastic Recycling
soring of the
different types of
plastics (HDPE, LDPE,
PVC, PET, ETC.)